

# POWERFLEX®

**PART NUMBER**  
**PFR85-527**

**DESCRIPTION**  
**REAR SUBFRAME FRONT MOUNTING BUSH**

## INSTALLATION GUIDE

### Contents (parts per pack):

- 2 x Polyurethane A bushes
- 2 X Polyurethane B bushes
- 4 X Zinc plated steel washers
- 2 x Stainless steel sleeves
- 1 x Grease



*Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.*

*It is recommended that:*

- all work to be carried out by a licensed technician;
  - all safety precautions adhered to;
  - wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.*

### Fitting Instructions:

1. Remove the original rubber bushes from the front position of the subframe. Clean any dirt and corrosion from the bore of the subframe and chassis mounting faces.
2. Fit the A part polyurethane bush into the bore in the subframe in the upper position.
3. Fit the B part polyurethane bush into the bore in the subframe in the lower position.
4. Apply some of the supplied grease to the bore of the bushes and both mounting faces of the bush and insert the sleeve.
5. Raise the subframe back into position, fit the supplied washers to the upper and lower faces of the bush.
6. Re-tighten hardware to manufacturers recommended torque settings.

